

FENDER FLARE INSTALLATION INSTRUCTION

TOYOTA TACOMA 16-UP

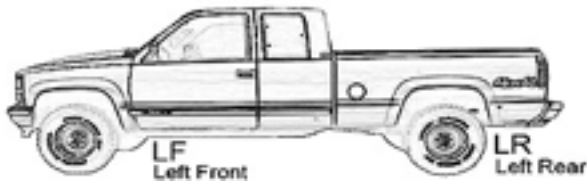
Item No. FLZ209910 (Rivetz Style)

Parts

Qty (1) Fender Flare Left Front & Inner Bracket (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front & Inner Bracket (RF)
Qty (1) Fender Flare Right Rear (RR)

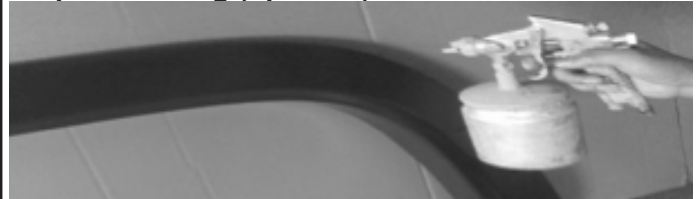
Qty (1) Rubber Seal (enough for four flares's outer edge)
Qty (34) Allen Bolts & Nuts (Hex Key or Torx Bitr required)
Qty (4) Flange Type-A Screw & U-Clips
Qty (28) Flange Screw & Washers
Qty (8) Self Tapping Screws (Optional B)

Step 1. Pre-Installation



Prefit and ensure both left (driver) side & right (passenger) side fender flare to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting and installation.

Step 2. Painting (optional)



Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares. Clean all fender flare surface with clean water & a mild detergent before paint, don't use lacquer thinner or any solvent based product.

Step 3. Cleaning



Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

Step 4. Apply Rubber Seal



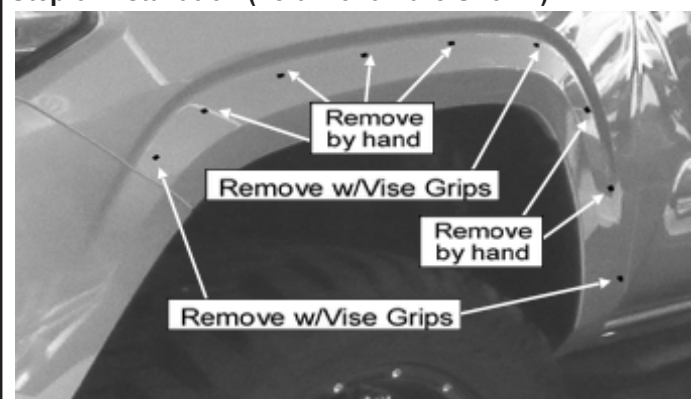
Remove 1 inch tape liner from rubber seal, apply it on the flare, start one end & along the edge that comes in contact with body panel. **Caution: 3M tape will stick on the inside of the flare.** Make sure the rubber seal along the edge well, and rip the tape liner off gradually, apply pressure on the tape in the same time to ensure that it adheres well. Trim excess rubber seal and so on.

Step 5. Installation (Left Front Flare Shown)



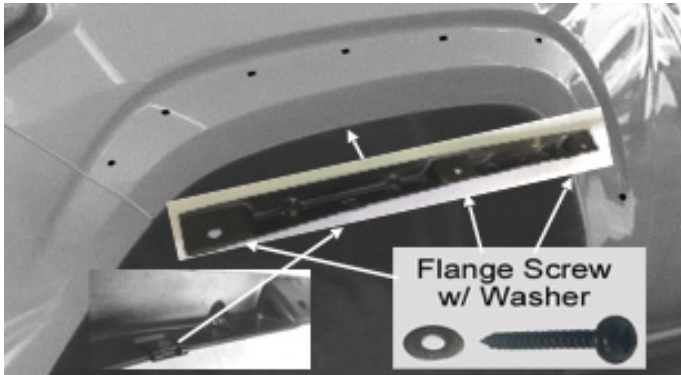
Remove 3 existing screws from the mud flap, save screws for reinstallation. **Remove the factory mud guard.** Remove 5 factory screws and pulling the flare away.

Step 6. Installation (Left Front Flare Shown)



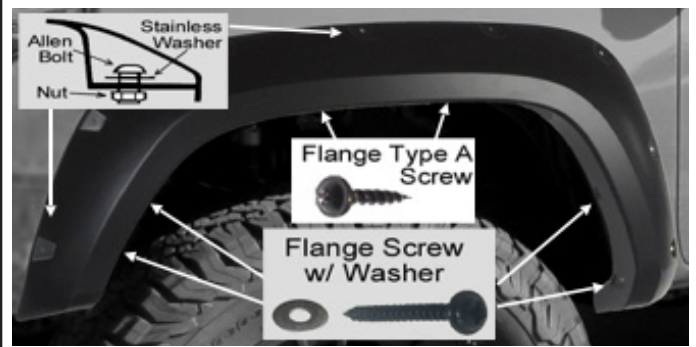
Remove 6 factory clips by hand on the fender. Remove 3 factory clip with vise grips on the fender, as shown.

7. Installation (Left Front Shown)



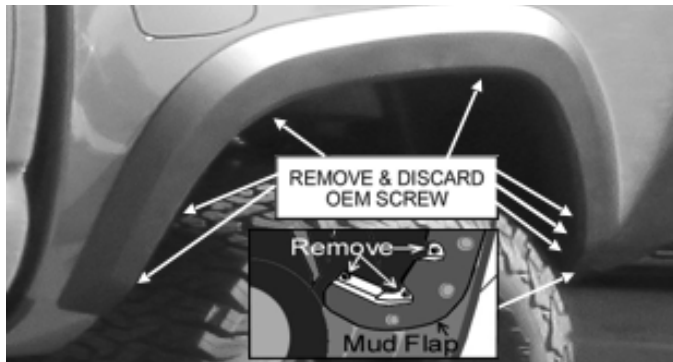
Ensure you have the right inner bracket & know the way to install. Apply 2 U-Clip over 2 holes, as shown. Apply 3 supplied Flange screws with washer through three holes in the bracket, and into the factory holes on the wheel well.

8. Installation (Left Front Shown)



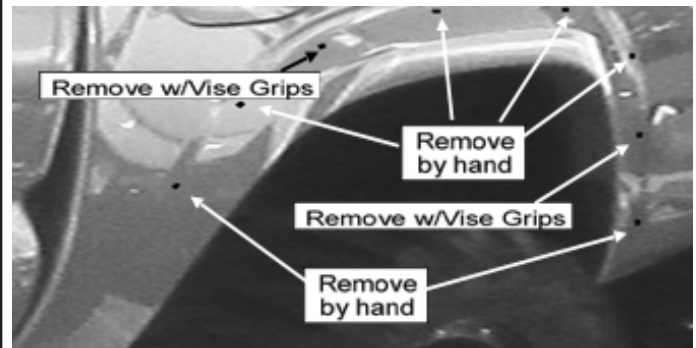
Use hex key to tighten the allen bolt & nut firmly on every pocket of the fender flare, shown at top. **DO NOT OVER TIGHTEN!** Place the flare on the fender in the correct position, aligning the two holes on the top of the flare with clips on the bracket that are applied in step 11. Apply 2 supplied Flange Type-A screws through two holes on the flare, and into U-Clips. Apply 4 supplied Flange screws with washers through the flare & into the factory holes on the wheel well. Ensure the flare is on in the proper position, and tighten all screws.

9. Installation (Left Rear Flare Shown)



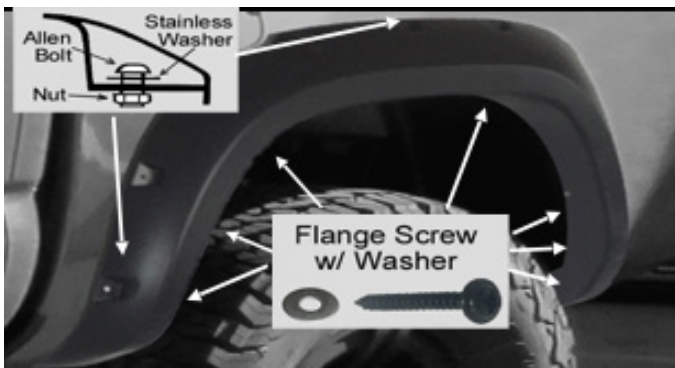
Remove 3 existing screws from the mud flap, save screws for reinstallation. **Remove the factory mud guard.** Remove 7 factory screws and pulling the flare away.

10. Installation (Left Rear Shown)



Remove 6 factory clips by hand on the fender. Remove 2 factory clip with vise grips on the fender, as shown.

11. Installation (Left Rear Flare Shown)



Use hex key to tighten the allen bolt & nut firmly on every pocket of the fender flare, shown as top. **DO NOT OVER TIGHTEN!** Place the flare on fender in right position. Apply 7 supplied Flange screws with washers through the flare & into the factory holes on the wheel well. Ensure the flare is on the proper position, tighten all screws.

Optional B: The included self tapping screw may be used for extra secure if needed.