

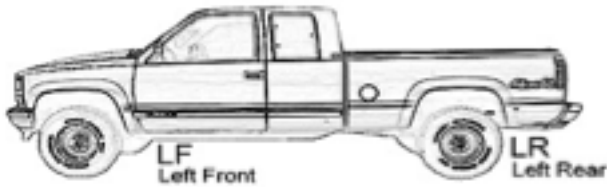
FENDER FLARE INSTALLATION INSTRUCTION TOYOTA TUNDRA 14-up

Parts

Qty (1) Fender Flare Left Front & Bracket (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front & Bracket (RF)
Qty (1) Fender Flare Right Rear (RR)
Qty (1) Rubber Seal (enough for four flares's outer edge)

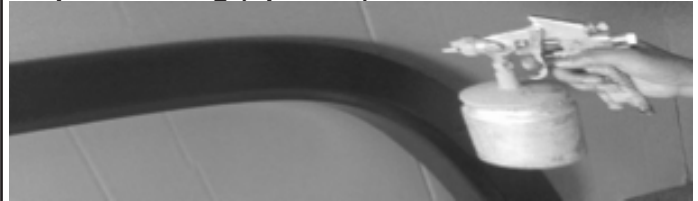
Qty (4) Flange Type-A Screw & U-Clip
Qty (30) Truss Type-A Screws w/ washers
Qty (2) Plastic Retainers
Qty (42) Allen Bolt & Nut (Hex Key required)
Qty (8) Self Tapping Screws
(see **option B**)

Step 1. Pre-Installation



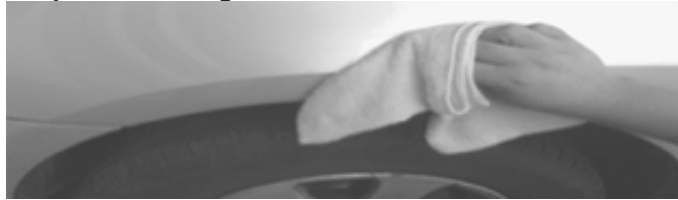
Prefit both driver side and passenger side fender flares to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation.

Step 2. Painting (optional)



Professional paint or body shop recommended to paint flares. Follow all the paint manufacture specifications to paint the flares. Clean fender flare surfaces with clean water and a mild detergent before painting, do not use lacquer thinner or any solvent based products.

Step 3. Cleaning



Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

Step 4. Apply Rubber Seal

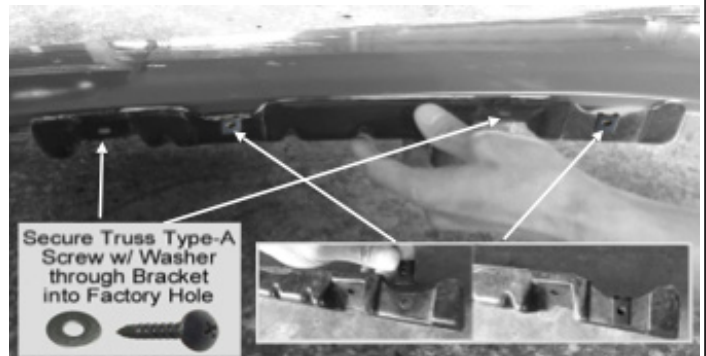


Remove 1 inch of tape liner from the rubber seal, apply it on to the flare. Start at one end and along the edge that comes in contact with the body panel apply pressure on the tape to ensure that it adheres well. Trim excess rubber seal. **Caution: keep the tape liner outside of the flare, do not rip it off until the installation is done.**

Step 5. Installation (Left Front Flare Shown)

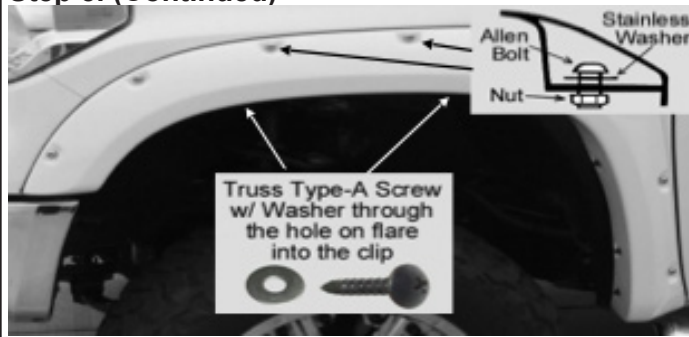


Remove 2 factory fasteners from front wheel well. Remove 2 factory screws from factory mud guard. Remove a push-in retainer from underside of the mud guard. Remove the factory mud guard.



Apply 2 U-Clips on the bracket as shown. Secure 2 supplied Truss Type-A screws with washers through the holes on the bracket into the factory holes.

Step 5. (Continued)

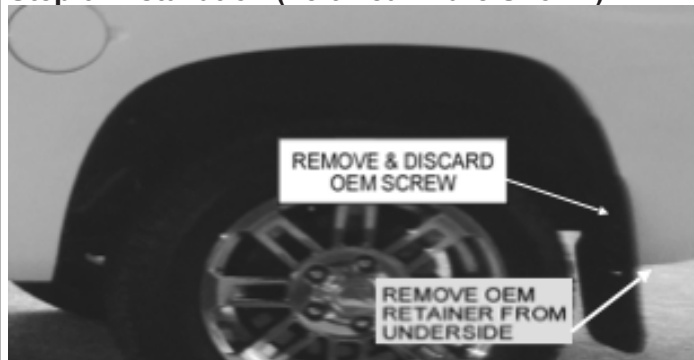


Use the Hex Key to tighten the allen bolt & nylon nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Place the flare on the fender with right position, aligning two holes on the top of flare with clips on the bracket. Apply 2 Truss Type-A screws with washers through two holes on flare and into the U-Clips

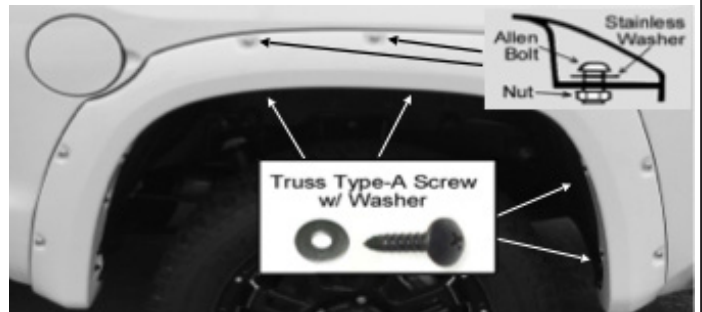


Apply 3 supplied Truss Type-A screws with washers through three holes in the rear of the flare and into the factory holes on the wheel well. Apply 2 Truss Type-A Screws with washers through two holes in the most of flare and into the factory holes on the wheel well. Ensure the flare is on in the proper position and tighten all screws.

Step 6. Installation (Left Rear Flare Shown)



Remove factory screw from factory mud guard. Remove a push-in retainer from underside of the mud guard. Remove the factory mud guard.



Use Hex Key to tighten the allen bolt & nylon nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Hold the flare firmly and apply 2 Truss Type-A screws with washers through 2 holes in the top of the flare and into the factory holes on the wheel well. Apply 2 Truss Type-A screws with washers through two holes in the most rear of the flare and into the factory holes on the wheel well.



Apply 3 Truss Type-A screws with washers through 3 holes in the most front of the flare and into the factory holes on the wheel well. Install the retainer into the factory hole on the underside of the flare. Ensure the flare is on in the proper position, tighten all screws.

Option B: If condition of fender prevents use of the Clips you can use the included self tapping screws to secure the flare to the fender.

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